

Work Order ID 131230

Tuesday, March 31, 2015 9:11:15 AM

131230

Page 1

Item ID: D5162-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Seat Structure Assembly
Start Date: 3/31/2015 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/31/2015 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: MLJ Date: 15-03-31 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3016	(DEO) A1								
D3017	C								
D5162	A								
D5189	A								

105 Pick Kit 0.00

105

Packaging Memo 0.00

Packaging

1 EL 15-4/10

110 Weld per dwg A/R 4130 rod Batch: M127925 0.00

110

Large Fab Memo 0.00

Large Fab

FABRICATE D5189-041 AS PER DWG AND BY USING DT8622.

DO NOT OPEN HOLES TO SIZE, IT WILL BE OPEN UPON FINAL ASSEMBLY.

ONLY WELD STUD D4667-041 TO TUBE. END CAP WILL BE WELDED AFTER OPENING HOLES IN TUBE.

1 EL 15-4/1092

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

Weld per dwg A/R 4130 rod Batch: 4127915 0.00***120***

Large Fab

Memo

0.00

Large Fab

FABRICATE (2) D3016-041 AS PER DWG.

WELD ASSEMBLY USING DT8597 WELD JIG.

***DO NOT DRILL HOLES AS THEY WILL BE TRANSFER DRILL AT
FUTHER STEP.******DO NOT WELD GUSSETS AND BRACKET THEY WILL BE WELDED
AT A FUTHER STEP.***1 EL 15.410

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Start Date: 3/31/2015 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 3/31/2015 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Weld per dwg A/R 4130 rod Batch: <u>M127925</u>	0.00							
130									
Large Fab	Memo	0.00							
Large Fab	FABRICATE D3017-041 AS PER DWG:								
	USE DT8598 FOR BENDING D3017-1/-3 TUBE.								
	USE DT8621 FOR DRILLING (#30 DRILL) BACK FRAME. ***DO NOT OPEN HOLES IT WILL BE DONE AT FUTHER STEP***								
	USE DT8622 FOR DRILLING (#30 DRILL) D3017-5. ***DO NOT OPEN HOLES IT WILL BE DONE AT FUTHER STEP***								
	USE DT8598 JIG FOR WELDING TUBES, LUGS AND ONE END CAP, OTHER END CAP WILL BE WELDED AFTER OPENING HOLES.								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
9
9-89

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Required Date: 3/31/2015 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150									
Large Fab	Memo	0.00							
Large Fab	1- BOLT SEAT FRAME TO ASSEMBLY PLATE DT8624.								
	2- TRANSFER DRILL D5189-041 TO D3016-041 AS PER DWG USING #30 DRILL AND CLECO THEN DRILL TO FINISH SIZE.								
	3- TRANSFER DRILL SEAT PAN TO D5189-041 AND 3016-041.								
	4- TRASFER DRILL SEAT AND D3016-041 TO D3017-041 USING DT _____ AND USING TOOL TO ACHIEVE DESIRED ANGLE ON BACK REST.								
155	Weld per dwg A/R 4130 rod Batch: <u>M127925</u>	0.00							
155									
Large Fab	Memo	0.00							
Large Fab	ARMREST:								
	1- ASSEMBLE AND TRANSFER DRILL D5189-043 TO D3017-041. OPEN HOLES TO FINISH SIZE AS PER DWG								
	STRUT:								
	1-								
	SEAT BRACE:								
	1- USE DT10132 AND DT10133 TO TRANSFER DRILL HOLES IN SEAT PAN AND SEAT BRACE.								

PTO →

DQA:

Date:

15/05/05

QA Closed:

Date:

April 27-15

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only ☐

Work Order: <u>131230</u>	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. <u>D5162-041</u>		Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐
NCR No. <u>15-4829</u>		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☒
		Large Fab ☐	Composite ☐	Supplier ☐	

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	15-04-09	155	2	When installing D5159.041 inspector notice that it didn't have the right shim. Same with D5159. R.C. BOM doesn't match drawing.	8 052042 15/04/09	D5159.041 ↳ remove and scrap D5159.5 install D5160.5 B1314921 has per drawing D5159 D5159.043 ↳ remove and scrap D5159.5 install D5160.5 B121498 1" as per drawing D5159	FF APR 21 2015 15-04-09	DAS 38 9-89 APR 21 2015	DAS 9 9-89 15-04-21
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General		
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions
☐ Centre Not Concentric	☒ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong
☐ Heat Treat	☐ Cut Too Short	☐ Misread	☐ Power Loss/Surge
☐ Inspection Strip in Tube	☐ Drawing	☐ Off-set	☐ Pressure/Forced
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Calibration	☐ Set-up
☐ Turning Sequence	☐ Finish	☐ Out of Sequence	☐ Temperature/Cure
☐ Wave/Twist in Tube	☐ Fit/Function		☐ Weld
			☐ Wrong Stock Pulled
			☐ Other

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Item ID: D5162-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Seat Structure Assembly

Stop

NS2

Start Date: 3/31/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/31/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

175

QC5- Inspect part completeness to step on W/O

0.00

175

QC

Memo

0.00

Quality Control

①

13-04-21

DAS

9

9-89

180

Chemical Conversion Coat per QSI005 4.1

0.00

180

HandFinish

Memo

0.00

Hand Finishing

CHEMICAL CONVERSION SEAT PANEL D3022-1 AND BACK PANEL
D3023-1 AS PER DWG

①

DAS
28
9-89

APR 22 2015

190

QC7-Inspect Chemical Conversion Coat

0.00

190

QC

Memo

0.00

Quality Control

K

15/04/22
DAS
36
9-89

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
230 *230* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<u>1X</u>			<u>15/04/24</u>	DAS 36 9-89
240 *240* Small Fab Small Fab	Memo ASSEMBLE AS PER DWG	0.00 0.00				<u>1X</u>			<u>15/04/24</u>	DAS 36 9-89
250 *250* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				<u>1</u>			<u>15/04/24</u>	DAS 36 9-89

APR 27 2015

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N900040100Setup Start ***NS1***

Revision ID:

Item Name: Seat Structure Assembly

Stop ***NS2***

Start Date: 3/31/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/31/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

260

Identify as per dwg & Stock Location: _____

0.00

260

Packaging

Memo

0.00

Packaging

270

QC21- Final Inspection - Work Order Release

0.00

270

QC

Memo

0.00

Quality Control

MW 1504-27

MS-4-27

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Work Order ID: 131230

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.11.05 NEW ISSUE DD VERF:JLM IPP
REV:B 15-02-06 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5190-1

Manufactured No

110

Each

2.0000

1

1

D5190-1

Armrest Fitting

**

EL 15-4-7

Location

Loc Qty

Loc Code

WA002

2

129485

2

D5190-3

Manufactured No

110

Each

4.0000

1

1

D5190-3

Weld Pin

**

EL 15-4-7

Location

Loc Qty

Loc Code

WA002

4

129486

4

M4130NT0.750W.049

Purchased No

105

f

163.8660

15.5

17

M4130NT0 750W 049

4130 RD Tube .750 x.049W

**

EL 15-4-10

Location

Loc Qty

Loc Code

MAT033

163.866

m122425

22.5

m130619

0.566

m131541

140.8

D4667-041

Manufactured No

110

Each

7.0000

1

1

D4667-041

Armrest Stud Assembly

**

EL 15-4-1

Location

Loc Qty

Loc Code

WA002

7

128356

7

Picklist Print

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Work Order ID: 131230

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

M4130NT0.500W.049

Purchased

No

105 f

354.5810 4.33 5

M4130NT0 500W 049

4130 RD Tube .500 x.049W

**

Q 15-4-2

Location

Loc Qty

Loc Code

MAT032

354.581

m124293

12.166

m127111

20.383

m128713

21

m129826

186.816

m130551

114.216

5.5

M4130NT1.000W.120

Purchased

No

105 f

44.7000 1.2 2

M4130NT1 000W 120

4130 RD Tube 1.00 x .120wall

**

Q 15-4-2

Location

Loc Qty

Loc Code

MAT033

44.7

m131146

44.7

1.25

D3020-1

Manufactured

No

120 Each

23.0000 4 4

D3020-1

Fitting

**

Q 15-4-10

Location

Loc Qty

Loc Code

WA002

23

127245

9

127508

14

4

D3017-7

Manufactured

No

130 Each

15.0000 3 3

D3017-7

Lug

**

Q 15-4-6

Location

Loc Qty

Loc Code

WA002

15

125821

1

127589

14

3

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Work Order ID: 131230

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

D3023-1

Manufactured No

130

Each

1.0000

1

1

D3023-1

Back Panel

**

EL 15-4-7

Location

Loc Qty

Loc Code

130725X1

WA001

1

127076

1

D3017-11

Manufactured No

130

Each

25.0000

1

1

D3017-11

Cap

**

EL 15-4-10

Location

Loc Qty

Loc Code

WA001

25

128808

25

M4130NT0.750W.083

Purchased No

105

f

53.7260

2.5

3

M4130NT0 750W 083

4130 RD Tube .750 x.083W

**

EL 15-4-6

Location

Loc Qty

Loc Code

MAT032

53.726

m129826

2.643

m131146

51.083

D3022-1

Manufactured No

150

Each

1.0000

1

1

D3022-1

Seat Pan

**

EL 15-4-7

Location

Loc Qty

Loc Code

WA001

1

125401

1

130726X1

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

D3016-15

Manufactured No

165

Each

38.0000

2

2

D3016-15

Gusset

Q 15-4-9

Location

Loc Qty

Loc Code

WA002

38

112203

18

119895

20

2

D3016-13

Manufactured No

165

Each

14.0000

2

2

D3016-13

Bracket

Q 15-4-9

Location

Loc Qty

Loc Code

WA002

14

110111

12

110914

2

2

D3016-17

Manufactured No

165

Each

20.0000

2

2

D3016-17

Gusset

Q 15-4-9

Location

Loc Qty

Loc Code

WA001

12

128213

12

WA002

8

127836

8

2

D3017-11

Manufactured No

165

Each

25.0000

2

2

D3017-11

Cap

Q 15-4-9

Location

Loc Qty

Loc Code

WA001

25

128808

25

4

Picklist Print

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Work Order ID: 131230

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W2

Purchased

No

200

Each

1,001.000

46

40

MS20600-AD4W2

Rivet

**

15/04/22

68-6
36
9-89

Location

Loc Qty

Loc Code

CCK004

800

m126475

800

GA

154

m125708

154

ST309

47

m126475

47

40

AN4-6A

Purchased

No

240

Each

1,938.000

1

1

AN4-6A

BOLT

**

15/04/24

DAS
36
9-89

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST325A

1599

M131153

1599

ST345

196

M128403

8

M128634

188

1

NAS43DD4-16FC

Purchased

No

240

Each

42.0000

2

2

NAS43DD4-16FC

Spacer

**

15/04/24

DAS
36
9-89

Location

Loc Qty

Loc Code

ST262

42

m130835

42

2

MS20600-AD4W3

Gx

M129795

DAS
36
9-89

15/04/22

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131230

D5162-041

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-4A	Purchased	No	240	Each	399.0000	1	1		DAS
AN4-4A									36
BOLT									9-89

**

15/04/24

Location	Loc Qty	Loc Code
FP001	24	
m125709	24	
ST325A	375	
m129390	375	

D5159-043

Manufactured No

240 Each 3.0000 1 1

D5159-043

Seat Back Brace Assembly

**

15-4-10

Location	Loc Qty	Loc Code
ST228	3	
130275	3	

MS27039-4-20

Purchased No

240 Each 26.0000 4 4

MS27039-4-20

Screw

**

15/04/24

Location	Loc Qty	Loc Code
ST283	26	
m130835	26	

MS20600-AD4W4

Purchased No

240 Each 672.0000 4 4

MS20600-AD4W4

Rivets

**

15/04/24

Location	Loc Qty	Loc Code
WA003	672	
M131624	672	

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D5162-041

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-19

Purchased

No

240

Each

522.0000

4

4

MS27039-1-19

Screw

**

15/04/24

DAS

36

9-89

Location

Loc Qty

Loc Code

GA

132

m124326

32

m127904

100

ST273A

253

m127904

253

ST284

137

123522

34

125654

54

m127904

49

4

D3024-1

Manufactured

No

240

Each

13.0000

3

3

D3024-1

Spacer

**

15/04/24

DAS

36

9-89

Location

Loc Qty

Loc Code

ST015

13

127195

13

3

MS27039-1-17

Purchased

No

240

Each

299.0000

1

1

MS27039-1-17

Screw (601.1954)

**

15/04/24

DAS

36

9-89

Location

Loc Qty

Loc Code

GA

188

120142

38

m127831

150

ST285

111

m127305

109

m130388

2

1

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Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS24693-S49

S272

Purchased

No

240

Each

200.0000

4

4

MS24693-S49

Screw

**

DAS

36

9-89

Location

Loc Qty

Loc Code

ST293

200

m130835

200

240

Each

1,710.000

30

30

NAS1149D0332J

Purchased

No

NAS1149D0332.J

Washer

**

DAS

36

9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1696

112794

16

m130325

963

m131624

717

240

Each

530.0000

8

8

MS20600-AD4W5

Purchased

No

MS20600-AD4W5

Blind Rivet

**

DAS

36

9-89

Location

Loc Qty

Loc Code

CCK004

200

m131618

200

ST308

330

m129820

30

m131340

300

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Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

240

Each

2,026.000

17

17

MS21042L3

Nut

**

DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

798

M131317

798

ST305

808

116549

12

126333

114

M128754

2

M131624

680

17

NAS1149D0432J

Purchased

No

240

Each

976.0000

17

17

NAS1149D0432J

WASHER

**

DAS
36
9-89

Location

Loc Qty

Loc Code

ST269

976

m131026

976

D5159-041

Manufactured

No

240

Each

3.0000

1

1

D5159-041

Seat Back Brace Assembly

**

Location

Loc Qty

Loc Code

ST228

3

129340

1

129548

2

17

15-4-7

Picklist Print

Tuesday, March 31, 2015 9:11:22 AM

Page 10

Work Order ID: 131230

131230

Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

240

Each

262.0000

2

2

AN4-14A

Bolt

**

DAS
36
9-89

15/04/24

Location

Loc Qty

Loc Code

FG

5

122141

5

ST325A

242

131677

37

M131153

5

M131803

200

2

ST344

15

M130716

15

D3031-1

Manufactured

No

240

Each

13.0000

2

2

D3031-1

Loop

**

DAS
36
9-89

15/04/24

Location

Loc Qty

Loc Code

GA

13

124064

13

2

AN3-12A

Purchased

No

240

Each

156.0000

3

3

AN3-12A

Bolt

**

DAS
36
9-89

15/04/24

Location

Loc Qty

Loc Code

CA

69

m129682

69

GA

8

m130566

8

3

ST349

79

m126192

8

m130566

71

Picklist Print

Tuesday, March 31, 2015 9:11:22 AM

Work Order ID: 131230

131230

Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

240

Each

2,618.000

8

8

MS21042L 4

Locknut

DAS
36
9-89

15/04/24

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

634

m127813

634

ST260a

1056

m130799

56

m131803

1000

ST305

886

426

426

m128300

8

m128798

10

m130922

97

m131340

333

m131618

12

8

D2199-31

Manufactured

No

240

Each

6.0000

1

1

D2199-31

Strut Details

2/5-4-7

Location

Loc Qty

Loc Code

ST351

5

129757

5

ST352

1

129379

1

1

MS27039-1-20

Purchased

No

240

Each

268.0000

2

2

MS27039-1-20

Screw

15/04/24

DAS
36
9-89

Location

Loc Qty

Loc Code

ST284

268

124326

268

2

Picklist Print

Tuesday, March 31, 2015 9:11:22 AM

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Work Order ID: 131230

131230

Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

MS27039-4-21

Purchased

No

240

Each

44.0000

2

2

DAS

MS27039-4-21

Screw

**

15/04/24

36
9-89

Location

Loc Qty

Loc Code

ST284

44

m129909

18

m131616

26

2

MS27039-1-18

Purchased

No

240

Each

1,919.000

3

3

DAS

MS27039-1-18

Screw

**

15/04/24

36
9-89

Location

Loc Qty

Loc Code

GA

281

123522

81

124326

200

ST273A

1373

124326

1373

ST284

265

124326

265

3

D5159-045

Manufactured

No

240

Each

7.0000

1

1

D5159-045

Seat Rib Assembly

**

15-4-7

Location

Loc Qty

Loc Code

ST228

7

128654

1

129550

6

1

Picklist Print

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Work Order ID: 131230

131230

Parent Item: D5162-041

D5162-041

Parent Item Name: Seat Structure Assembly

Start Date: 3/31/2015

Required Date: 3/31/2015

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Purchased

No

240

Each

437.0000

1

1

AN970-4

DAS

36

Washer

9-89

15/04/24

Location

Loc Qty

Loc Code

ST273A

400

m129521

400

ST329

37

m127815

37